

Modeling and Identification of Rheological Deformation



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Workshop on
Modeling, Identification, and Control of Deformable Soft Objects
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in conjunction with
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Introduction

- **Modeling rheology object** is a younger field.
- The model is useful to manipulate an object **by a robot arm in a real world**.
- The model is useful to feel its reactive force **by a haptic device** or to watch shape deformation **in a 3-D graphics world of PC**.

Food



Fabric



Biomedical tissue

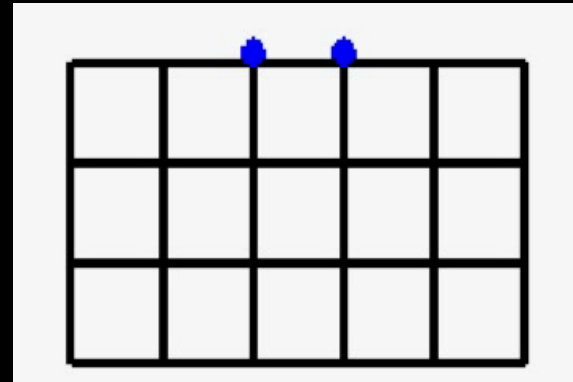


Introduction (cont'd)

- Twin goals are the most important:
 - Shape reality for visualization
 - Force reality for tactile feeling



By mixing wheat flour
and water.



By digitalized particle model

Basic Framework

- **Modeling and Calculating**
 - by many algorithms (e.g., FEM, MSD, ...)
- **Calibrating for reality**
 - by many algorithms (e.g., RA, GA, ...)
- **Evaluating for repeatability**
 - by captured data (e.g., shape, force, ...)
 - by human operator's feeling

Our related papers located in <http://www.noblabs.jp/ja/>

- Haruyuki Yoshida, Fumiaki Ujibe and Hiroshi Nobor, "Force/Shape Reappearance of MSD Rheology Model Calibrated by Force/Shape Sequence," Proc. of the International Conference Virtual Reality and Telexistence, 2007 (to appear).
- Takeshi Ikawa and Hiroshi Noborio, "On the Precision and Efficiency of Hierarchical Rheology MSD Model," Proc. of the IEEE/RSJ Int. Conf. Intelligent Robots and Systems, pp.376-383, 2007.
- Haruyuki Yoshida, Yasuyuki Murata and Hiroshi Noborio, "A Smart Rheologic MSD Model Pushed/Calibrated/Evaluated by Experimental Impulses," Proc. of the IEEE/RSJ Int. Conf. Intelligent Robots and Systems, pp.1614-1621, 2005.
- Ryo Nogami, Fumiaki Ujibe, Hiroki Fujii and Hiroshi Noborio, "Precise Deformation of Rheologic Object under MSD Models with Many Voxels and Calibrating Parameters," Proc. of the IEEE Int. Conf. on Robotics and Automation, pp.1919-1926, 2004.

Our related papers located in <http://www.noblab.jp/ja/> (cont'd)

- Ryo Nogami, Hiroshi Noborio, Seiji Tomokuni and Shinichi Hirai, "A Comparative Study of Rheology MSD Models whose Structures are Lattice and Truss," IEEE/RSJ International Conference on Intelligent Robots and Systems, pp.3809-3816, 2004.
- Hiroshi Noborio, Ryo Enoki, Shohei Nishimoto and Takumi Tanemura, "On the Calibration of Deformation Model of Rheology Object by a Modified Randomized Algorithm, " Proceeding of the IEEE International Conference on Robotics and Automation, pp.3729-3736, Taipei, September 15-18, 2003.
- Hiroshi Noborio, Ryo Nogami, Ryo Enoki, "Precise Deformation of Rheology MSD Model Calibrated by Randomized Algorithm," Eurographics 2003, Short Presentations, Granada Spain, pp.171-178, 2003.

Shape Outline (Part 1)

- Introduction and Research purpose
- **Model 1** – A voxel/lattice model under many basic MSD elements
- **Models 2 and 3** by adding each of local and global volume constant conditions into the **Model 1**
- Calibrating unknown parameters of each model by **RA (Randomized Algorithm)** and **GA (Genetic Algorithm)**
- Experimental comparisons
- Conclusions and future works

Research Purpose

- Elastic and Visco-elastic objects have been modeled by **Mass Spring Damper (MSD) Method**, **Finite Differential Method (FDM)**, **Boundary Element Method (BEM)**, **Finite Element Method (FEM)**

Concerning to FEM

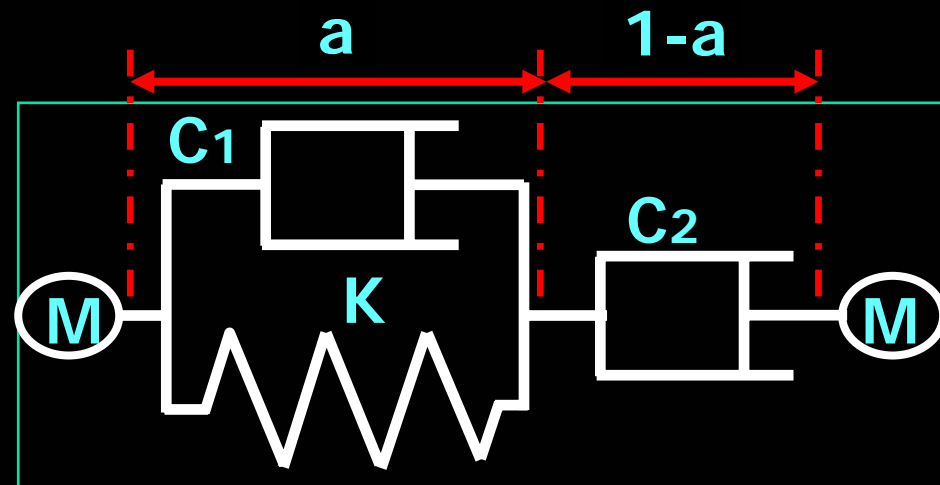
- Force propagation and shape deformation are precise.
- Calculation time is enormous.

Concerning to MSD

- Calculation time is small enough.
- Force propagation and shape deformation are not so precise.

MSD Basic Element

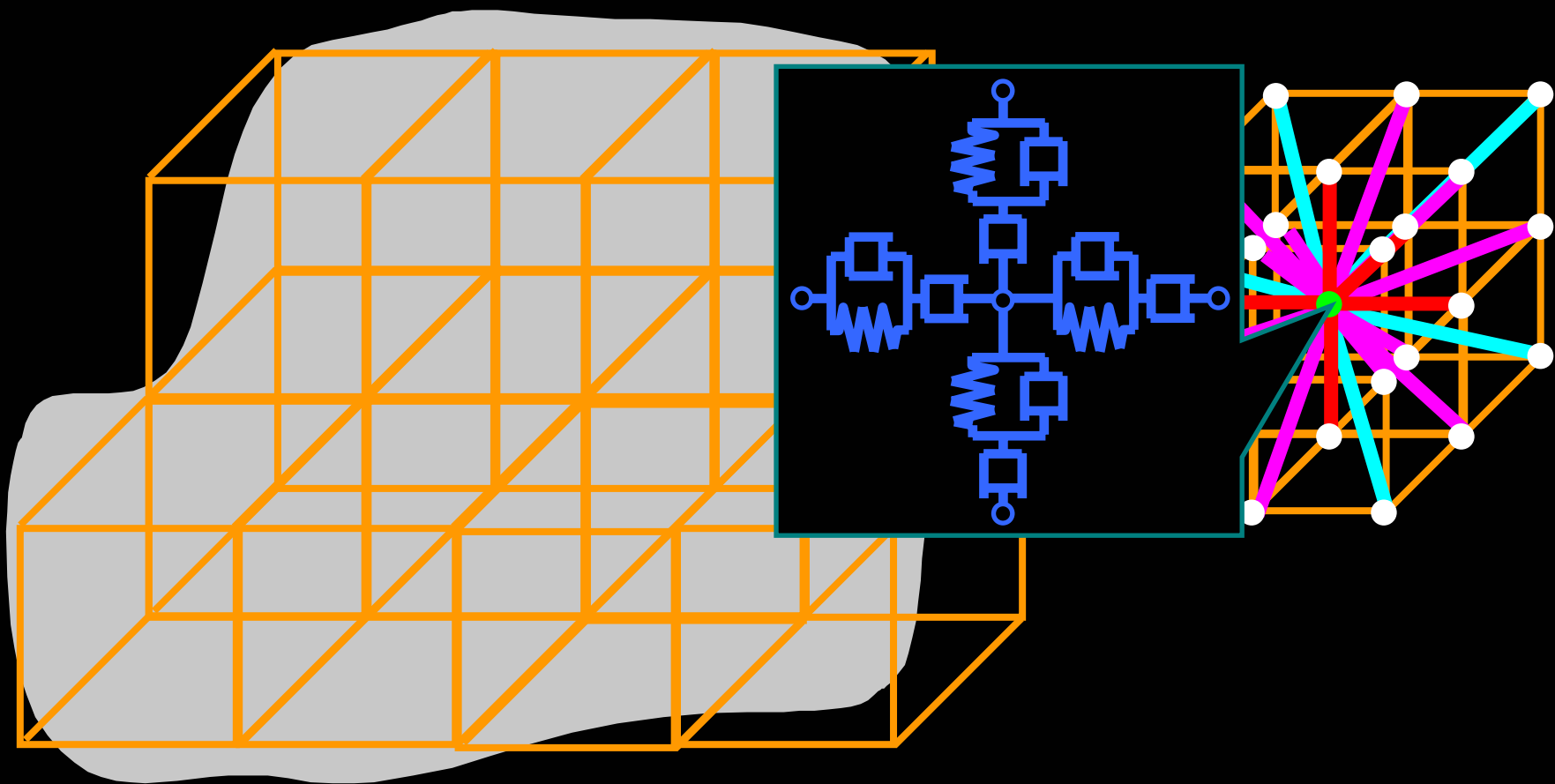
Basic element consists of
Voigt model and damper.



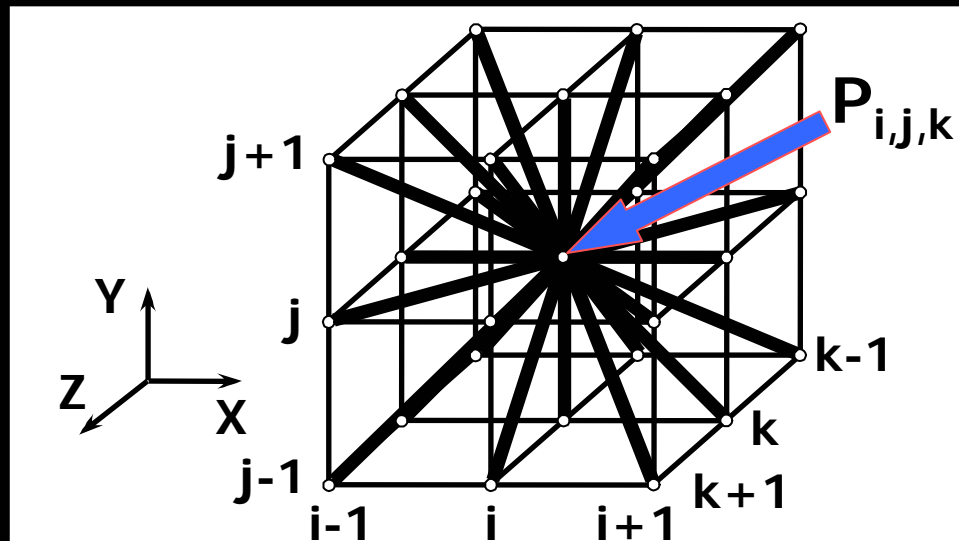
Basic element

Rheology property (e.g., residual displacement) is flexibly condensed.

Voxel/Lattice Basic Model



Constructing Dynamic Equation



Internal forces between $P_{i,j,k}$ and its neighbor masses

$$F_{i,j,k}^{int} = \sum_{(i',j',k') \in \{(1,0,1), (0,0,0)\}} F_{i',j',k'}$$

The equation is solved by integration methods, e.g., RK, Midpoint, Euler, BDF methods.

$$M = M_{object} / N$$

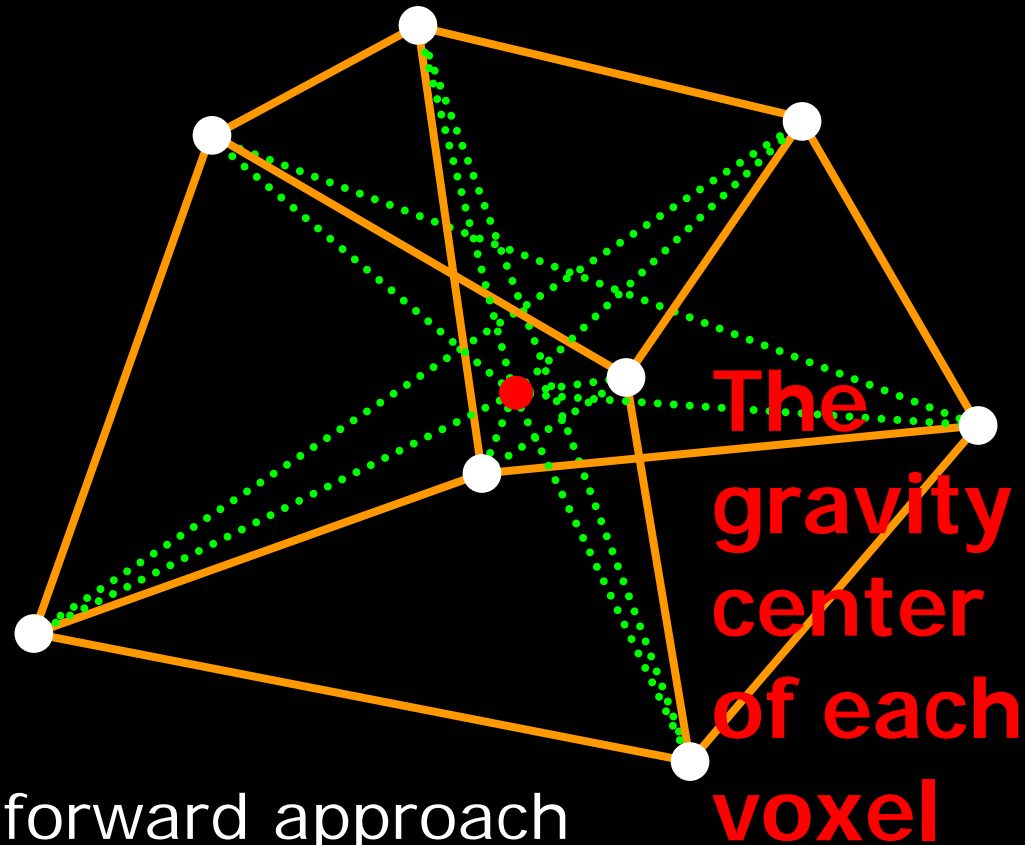
M_{object} : Mass of object
 N : Number of mass points

$P_{i+1,j+1,k+1}$:
 $P_{i,j,k}$ Neighbors for the mass point

$$M \ddot{P}_{i,j,k} = F_{i,j,k}^{int} + F_{i,j,k}^{ext}$$

External forces directly

Local Volume Constant Condition



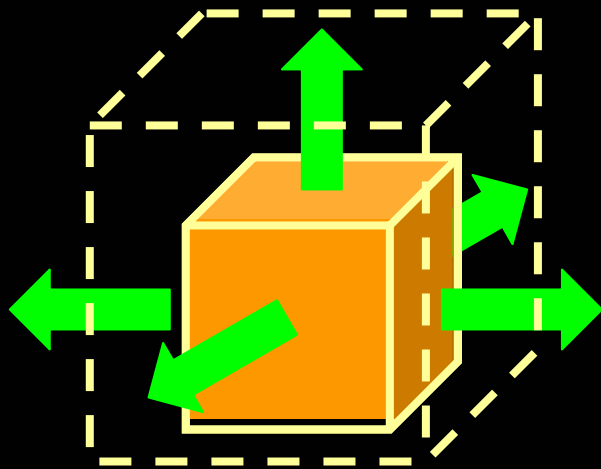
This feed-forward approach **converges** a virtual volume to a real one indirectly.

Global Volume Constant Condition

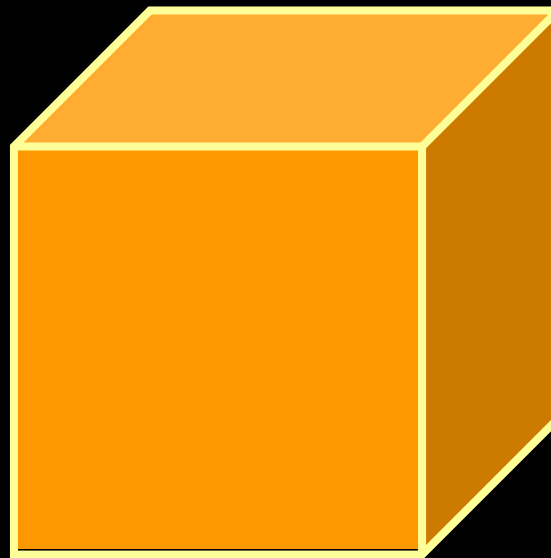
In order to converge virtual volume to real one, we always give an external force p around virtual object.

Feedback force under Pascal's principle

$$p = -k_{vol} (\dot{V} - V_{int}) - c_{vol} \dot{V}$$



$$V < V_{int}$$



$$V_{int} < V$$

Elastic coefficient: k_{vol}

Viscous coefficient: c_{vol}

Present volume: V

Initial volume: V_{int}

Difference of \dot{V} : \dot{V}

Measuring Real Shape Deformation



- **Real Rheology Object**

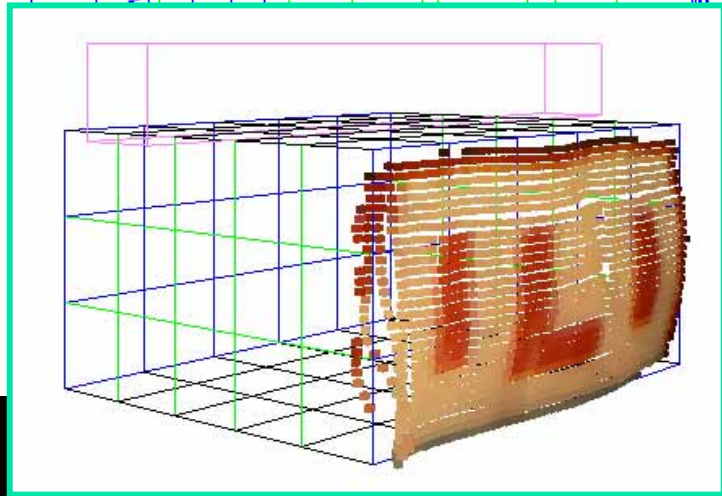
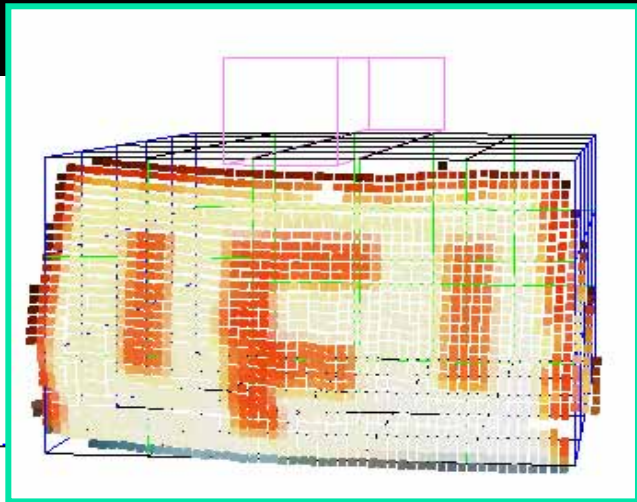
- A real rheology object is made by mixing wheat flour and water.

- The volume of rheology object is $10 \times 6 \times 10 = 600[\text{cm}^3]$.

- **Real-time stereo visions**

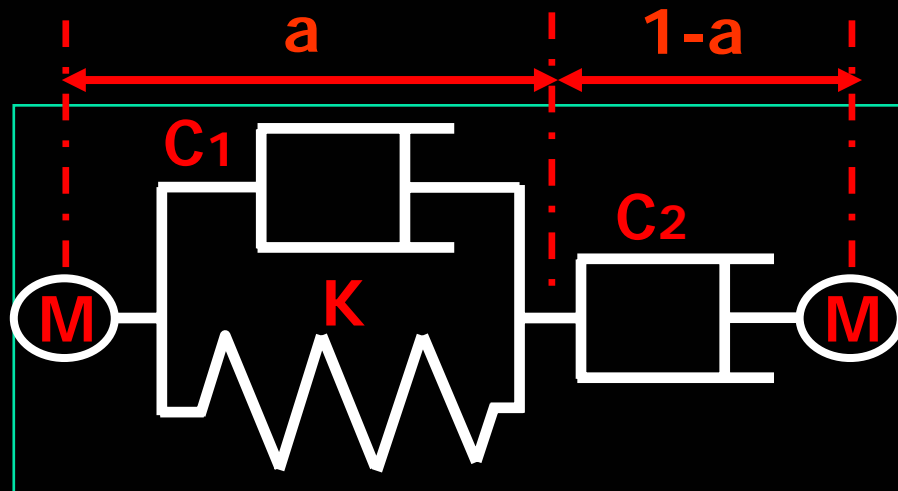
- A set of surface points whose number is about 1000 is captured in real-time manner.

Virtual Rheology Object



- How to measure the difference between virtual and real objects
 - A set of captured points are initially located on a virtual object.
 - The minimum distance from a captured point to a virtual object is calculated by a modified Lin-Canny algorithm.
 - The sum **S** of distances from captured points at four times are calculated.

Parameters to Calibrate



Our MSD basic element

- Elastic coefficient K
- Viscous coefficient C_1, C_2
- Length ratio between Voigt and the other parts a

In order to minimize the sum S of distance errors at four times, we calibrate uncertain parameters.



Randomized Algorithm (RA)
Genetic Algorithm (GA)

Randomized Algorithm (RA)

1. Initialize all the uncertain parameters $K, C1, C2$ and a within their intervals.
2. We select a local minimum by the **steepest descendent method**.
3. If the past time amounts to a threshold T_{cal} ($=168$ [hour]), this finishes.
4. Otherwise, after $(=10)$ is randomly added into one of many parameters T_{ran} ($=100$ [number]) times, return to step 2.

Genetic Algorithm (GA)

1. Initialize G_{ind} , G_{gen} , G_{eli} and G_{mut} .
2. G_{ind} is the number of individuals. Each consists of calibrating parameters. P_{gen} and G_{gen} are present and threshold generations.
3. If P_{gen} amounts to G_{gen} , GA finishes.
4. We calculate shape differences S_n ($n=1,2,\dots, G_{ind}$) between real and virtual objects.

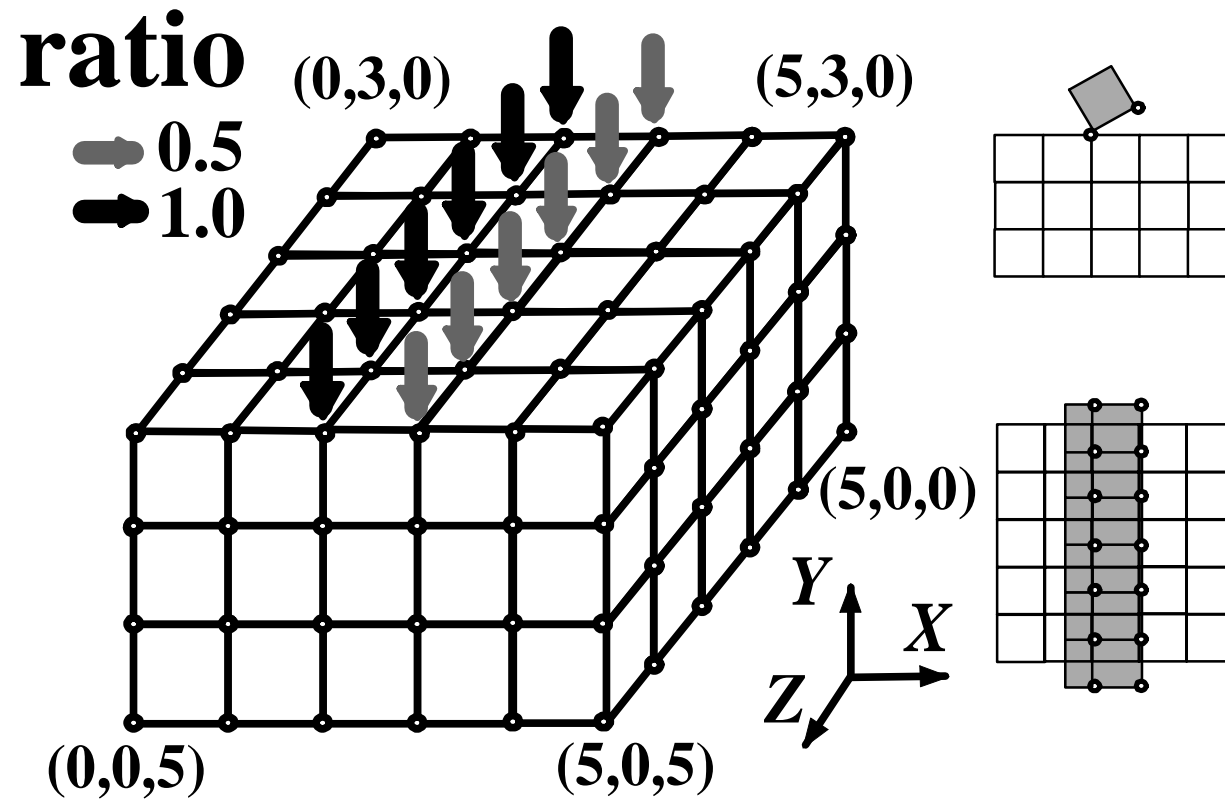
Genetic Algorithm (GA)

5. **[Selection]** After sorting individuals by S_n , we select better individuals whose number is $G_{ind} \times G_{eli}$ ($0.6 < G_{eli} < 1.0$).
6. **[Mutation]** We generate individuals by reversing bits of their originals. whose number is $G_{ind} \times G_{mut}$ ($0.0 < G_{mut} < 0.05$).
7. **[Crossing]** We cut and combine parts of two individuals to make the other ones.
8. After increasing P_{gen} by 1, we return to 2.

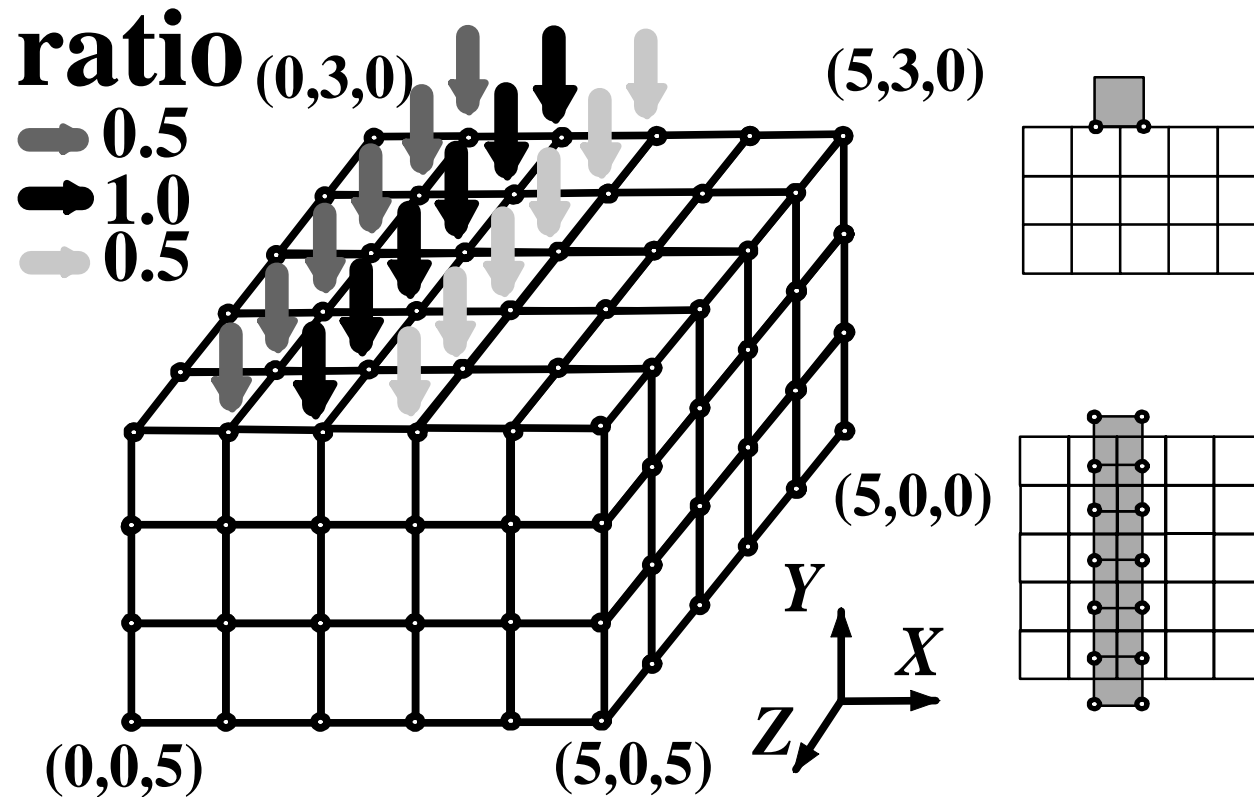
PC Circumstance

- 3-D graphics acceleration board
GeForce FX 5600, 128MB
- PC (CPU : Pentium4 3.00GHz,
Memory : 2048MB)
- 3-D graphics software Open-GL

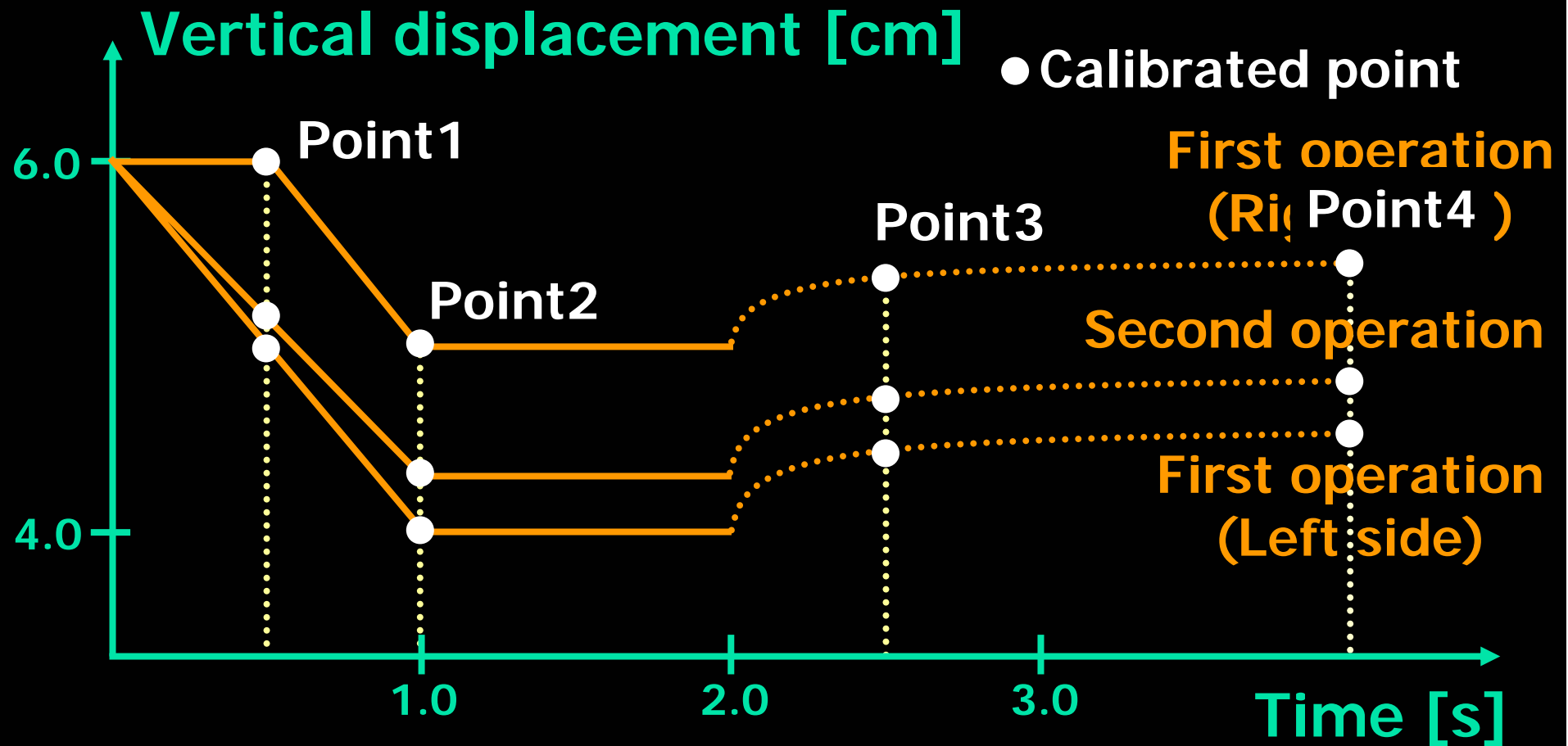
First Operation



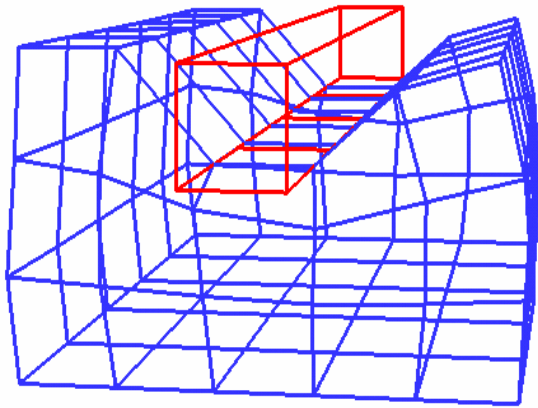
Second Operation



Time Schedule of Two Operation



Stable Parameter Intervals

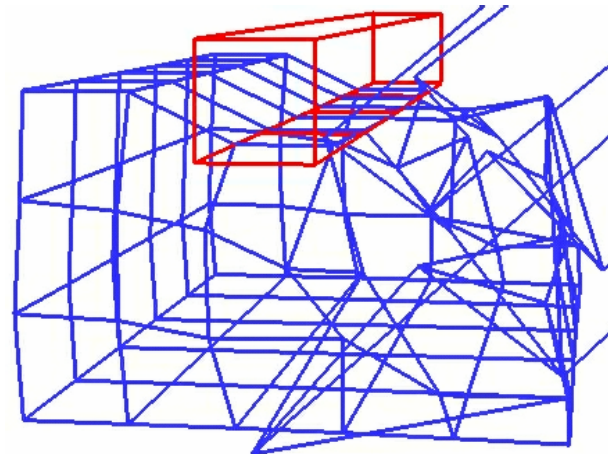


Otherwise, deformation shapes are almost destroyed.

msec

r all mode

| | | |
|-----|-------|--------|
| 100 | K | 3000[g |
| 500 | C_1 | 100000 |
| 500 | C_2 | 20000 |
| 0.3 | a | 0.7 |



Search Space

RA $= 10$
 $T_{\text{ran}} = 100$ [number]

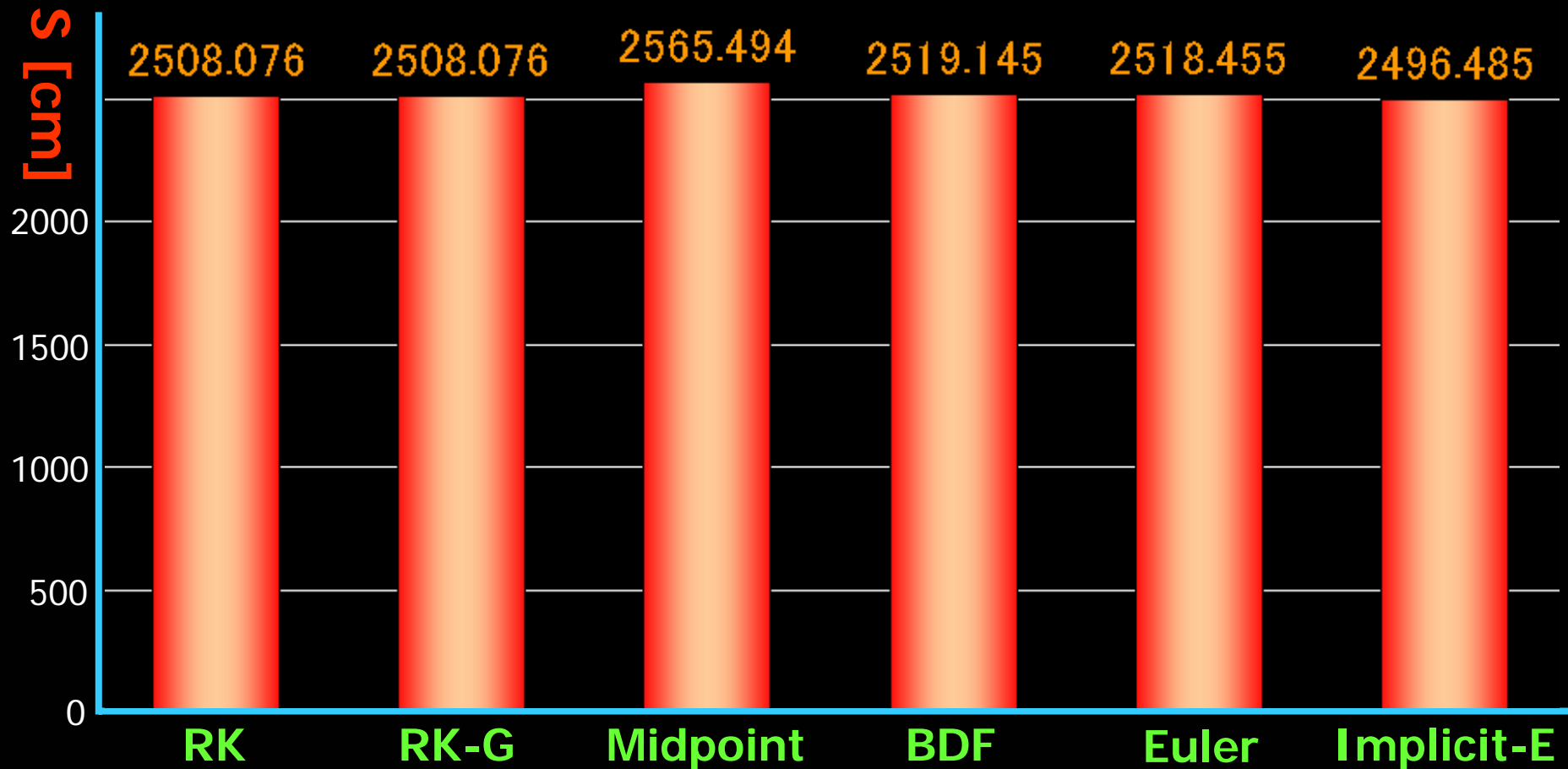
GA $G_{\text{ind}} = 50$
 $G_{\text{eli}} = 0.2$
 $G_{\text{mut}} = 0.01$

Calculation
time is
always the
same.

To keep comparative fairness of **RA** and **GA**,
we synchronously select G_{gen} and T_{cal} .

Model1: $G_{\text{gen}} = 1900$ ($T_{\text{cal}} = 168$ [hour])

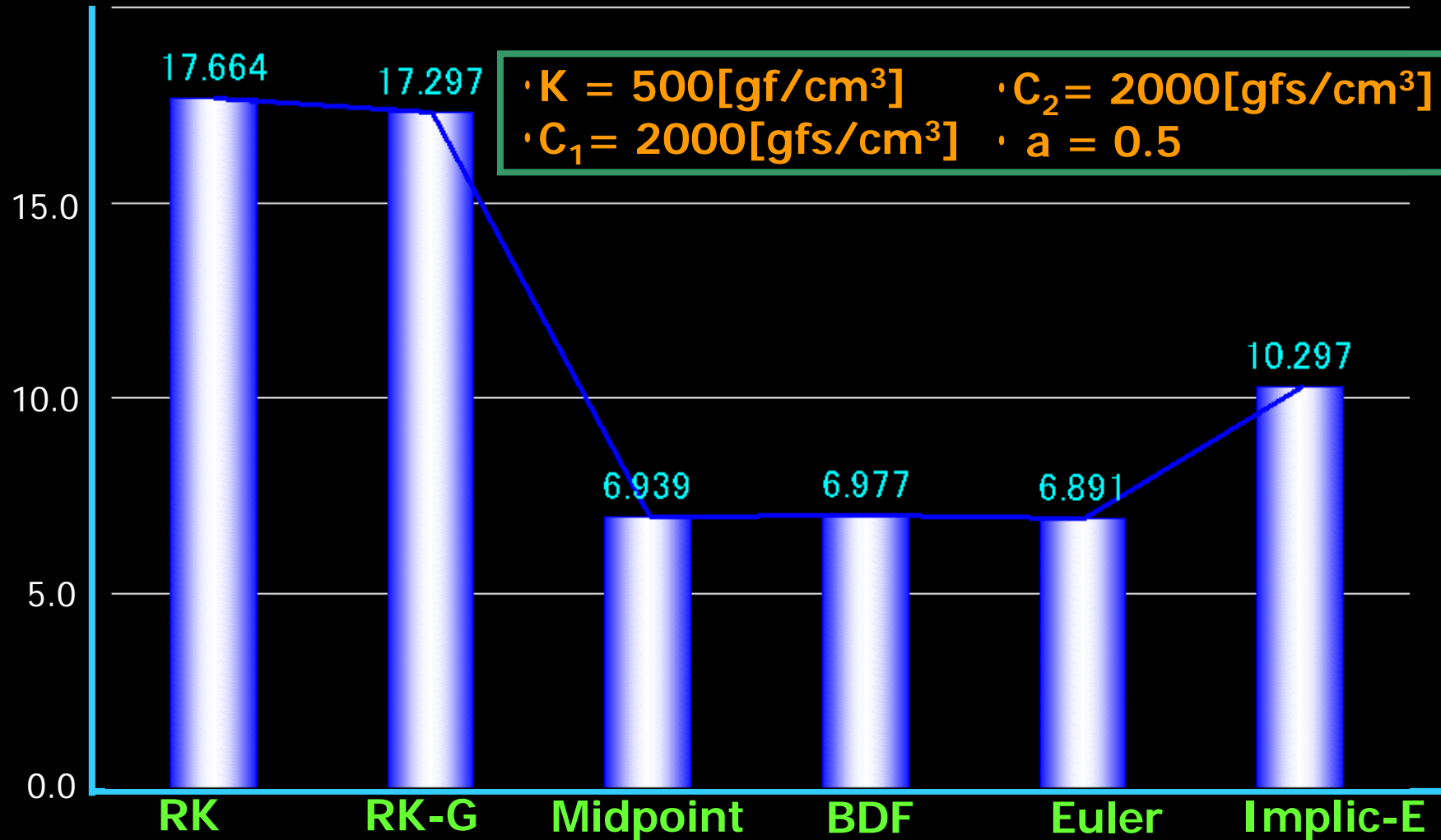
Shape Difference



· $K = 500[\text{gf}/\text{cm}^3]$ · $C_2 = 2000[\text{gfs}/\text{cm}^3]$
· $C_1 = 2000[\text{gfs}/\text{cm}^3]$ · $a = 0.5$

Integration Time

Calculation time [sec]



Four kinds of MSD models

- Model1 : without volume constant condition
- Model2 : with local volume condition
- Model3 : with global volume condition
- Model4 : with both volume conditions

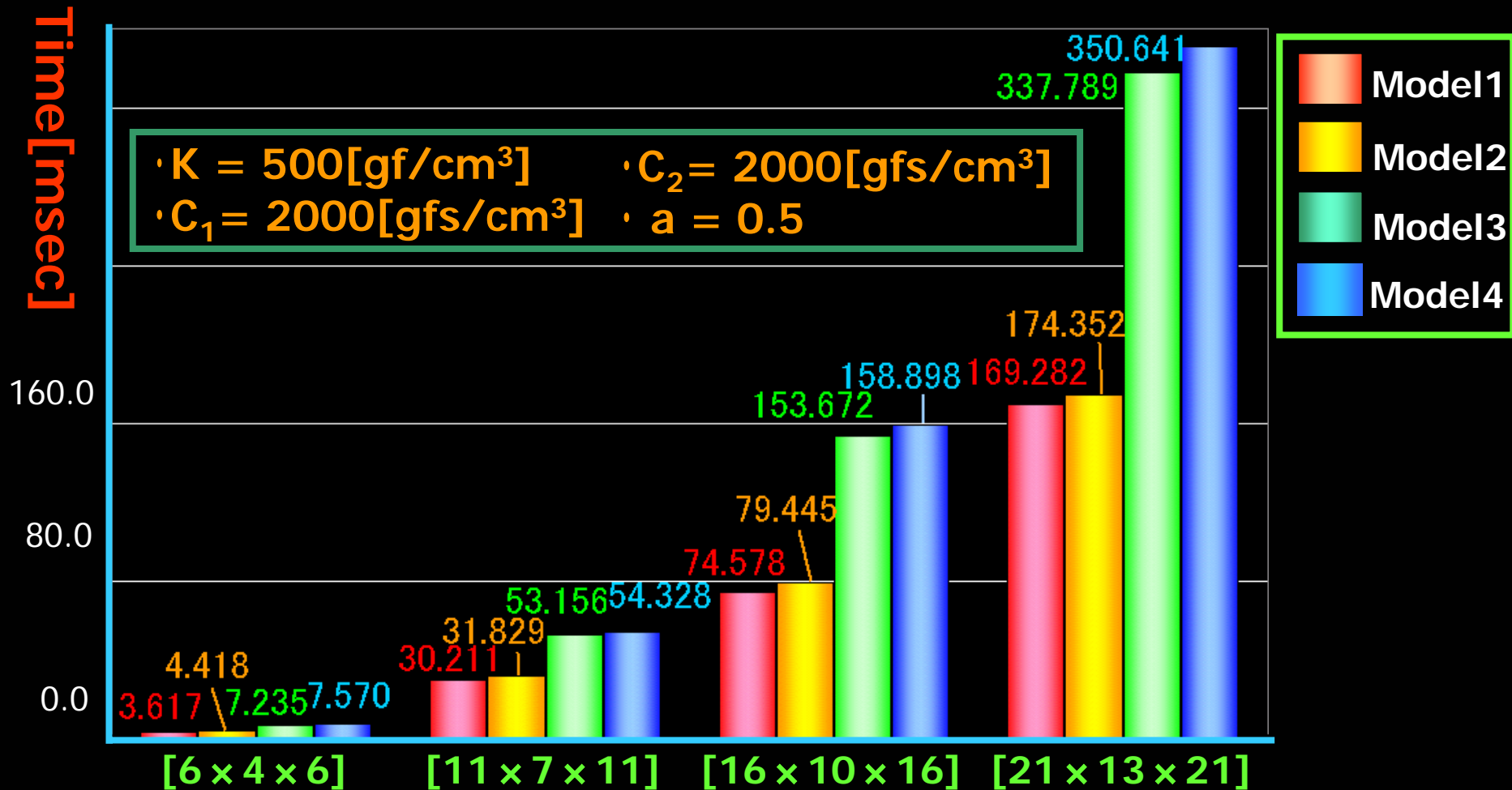
- Fast calculation because the number of basic elements is slightly larger
- Hard calibration of shortest elements in each voxel

Four kinds of MSD models

- Model1 : **without volume constant condition**
- Model2 : **with local volume condition**
- Model3 : **with global volume condition**
- Model4 : **with both volume conditions**

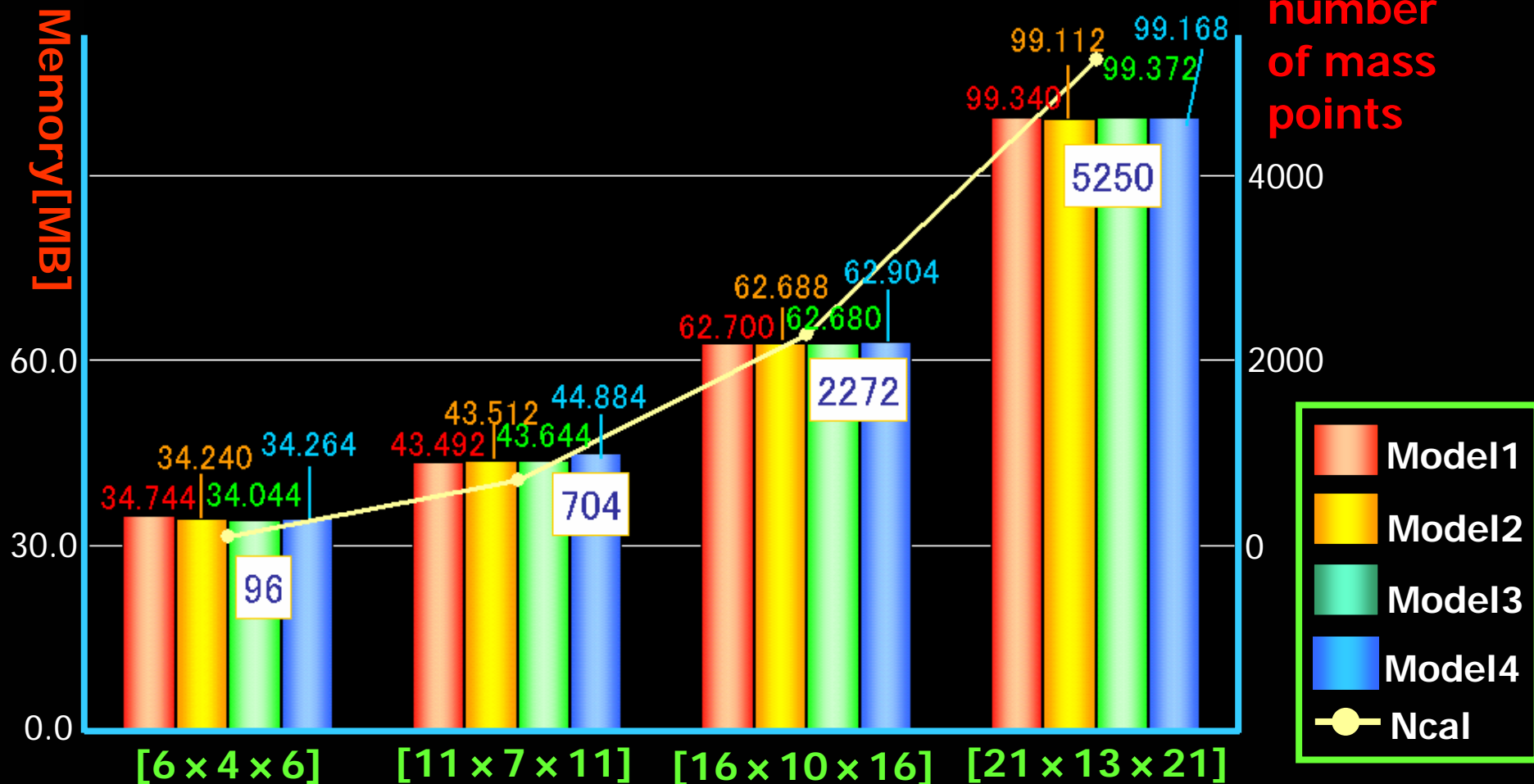
- Few calibration because of feedback property
- Hard calculation since volume should be always calculated

Calculation Time



Memory Storage

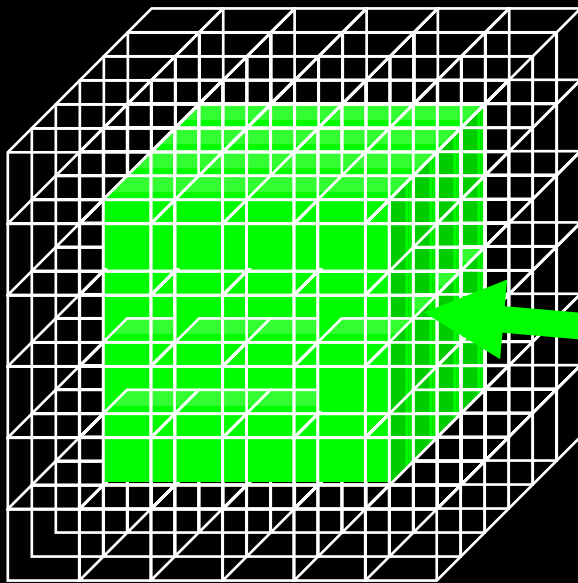
The number of mass points



$\cdot K = 500[\text{gf}/\text{cm}^3]$ $\cdot C_2 = 2000[\text{gfs}/\text{cm}^3]$
 $\cdot C_1 = 2000[\text{gfs}/\text{cm}^3]$ $\cdot a = 0.5$

Surface and Core Areas

Different force propagations in **surface** and **core** areas are assumed. Surface parameters K^{surf} , C_1^{surf} , C_2^{surf} , a^{surf} and core ones K^{core} , C_1^{core} , C_2^{core} , a^{core} should be calibrated.



A set of voxels facing object surface is defined as **surface** area.

A set of the other voxels is defined as **core** area.

The number of masses: $6 \times 6 \times 6$

Shape Comparison between RA and GA in the Model 1

The number of captured points is $N = 14551$

4 Parameters

| | S | Volume | K | C_1 | C_2 | a |
|----|------|--------|------|-------|-------|------|
| RA | 2481 | 67.99 | 2256 | 648 | 15944 | 0.59 |
| GA | 2463 | 67.87 | 3000 | 3691 | 20000 | 0.70 |

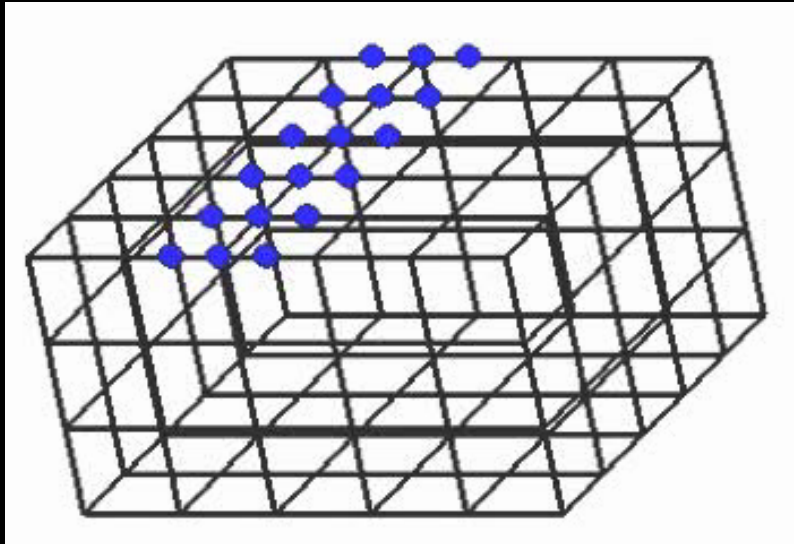
8 Parameters

| | S | Volume | K^{core} | C_1^{core} | C_2^{core} | a^{core} |
|----|------|--------|------------|--------------|--------------|------------|
| RA | 2442 | 67.35 | 2245 | 4970 | 4277 | 0.68 |
| GA | 2350 | 67.85 | 293 | 9988 | 19961 | 0.63 |

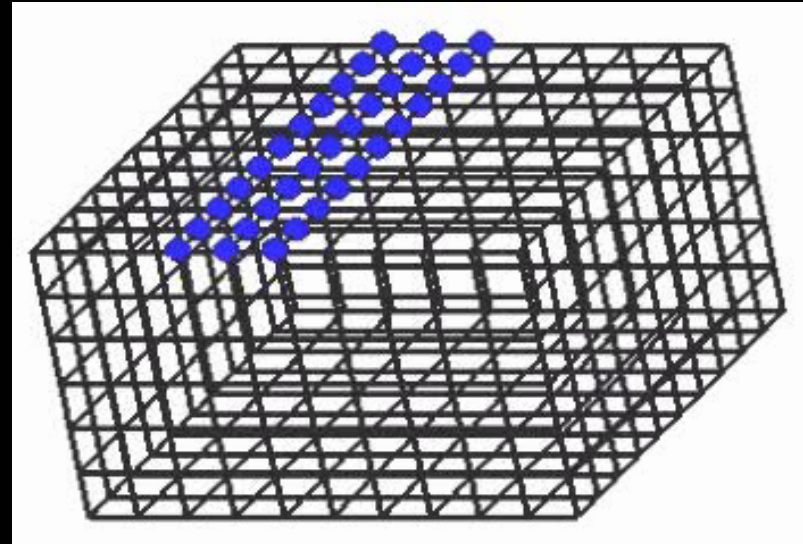
| | K^{surf} | C_1^{surf} | C_2^{surf} | a^{surf} |
|----|------------|--------------|--------------|------------|
| RA | 1870 | 3026 | 2526 | 0.47 |
| GA | 2477 | 561 | 4454 | 0.63 |

External Force Transfers in sparse and dense models

Virtual Rheology Object



Mass number: $6 \times 4 \times 6$
Lattice length: $1.0[\text{cm}]$
: Pushed masses



Mass number: $11 \times 7 \times 11$
Lattice length: $0.5[\text{cm}]$
: Pushed masses

Number of individuals in GA when model calculation is changed

Ggen is selected while keeping the same calibration time $T_{cal}=168$ [hour]. Thus, comparison fairness against RA is maintained.

- Model 2 as Sparse Model : $G_{gen}=1900$
- Models 3, 4 as Sparse Model : $G_{gen}=1100$
- Model 2 as Dense Model : $G_{gen}= 270$
- Models 3, 4 in Dense Model : $G_{gen}= 140$

If the volume is always calculated, calculation increases and generation decrease in calibration.

Number of individuals in GA when model calculation is changed

Ggen is selected while keeping the same calibration time $T_{cal}=168$ [hour]. Thus, comparison fairness against RA is maintained.

- Model 2 as Sparse Model : $G_{gen}=1900$
- Models 3, 4 as Sparse Model : $G_{gen}=1100$
- Model 2 as Dense Model : $G_{gen}=270$
- Models 3, 4 in Dense Model : $G_{gen}=140$

If resolution increases, calculation increases and generation decrease in calibration.

Calibrate Parameters in Local Volume Constant Condition (Models 2 and 4)

| | |
|-----|--|
| 50 | $K_{surf-in}$, $K_{core-in}$, 3000[gf/cm^3] |
| 100 | $K_{surf-on}$, $K_{core-on}$, 3000[gf/cm^3] |
| 250 | $C_{1 surf-in}$, $C_{1 core-in}$ 10000[gfs/cm^3] |
| 500 | $C_{1 surf-on}$, $C_{1 core-on}$ 10000[gfs/cm^3] |
| 250 | $C_{2 surf-in}$, $C_{2 core-in}$ 20000[gfs/cm^3] |
| 500 | $C_{2 surf-on}$, $C_{2 core-on}$ 20000[gfs/cm^3] |
| 0.3 | a^{surf} , a^{core} , a^{surf} , a^{core} |

**Sixteen parameters
should be calibrated.**

Parameters in each voxel

$K_{surf-in}$, $C_{1 surf-in}$,
 $C_{2 surf-in}$, $a^{surf-in}$,
 $K_{core-in}$, $C_{1 core-in}$,
 $C_{2 core-in}$, $a^{core-in}$

Parameters on each voxel

$K_{surf-on}$, $C_{1 surf-on}$,
 $C_{2 surf-on}$, $a^{surf-on}$,
 $K_{core-on}$, $C_{1 core-on}$,
 $C_{2 core-on}$, $a^{core-on}$

Comparative Shape Results

The number of captured point is $N = 15732$

| | S (Sparse) | S (Dense) | Volume (Sparse) | Volume (Dense) |
|----------|------------|-----------|-----------------|----------------|
| Model 2' | 1831 | 1506 | 76.30 | 72.88 |
| Model 3 | 1724 | 1663 | 74.97 | 75.16 |
| Model 4' | 1835 | 1352 | 75.94 | 75.64 |

The number of points whose errors are larger than 0.25cm

| | | First | Second | Third | Fourth | Total |
|----------|--------|-------|--------|-------|--------|-------|
| Model 2' | Sparse | 187 | 395 | 415 | 393 | 1390 |
| | Dense | 219 | 167 | 232 | 267 | 885 |
| Model 3 | Sparse | 361 | 265 | 299 | 267 | 1192 |
| | Dense | 523 | 263 | 199 | 212 | 1197 |
| Model 4' | Sparse | 215 | 331 | 480 | 567 | 1390 |
| | Dense | 258 | 188 | 168 | 147 | 761 |

Comparative Shape Results (cont'd)

Real Rheology
Object



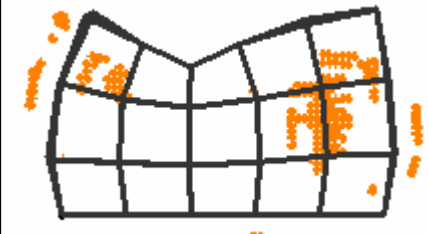
Model 2'



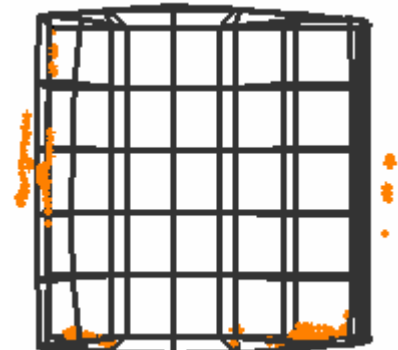
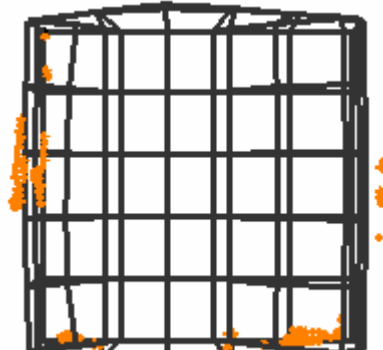
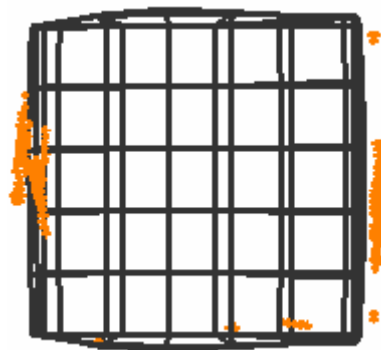
Model 3



Model 4'



Front side



Upper side

Comparative Shape Results (cont'd)

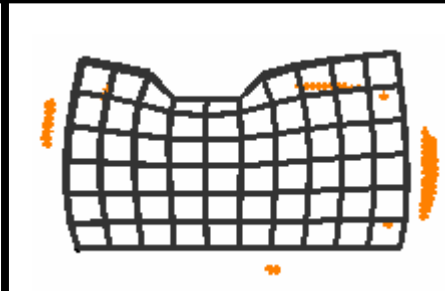
Real Rheology
Object



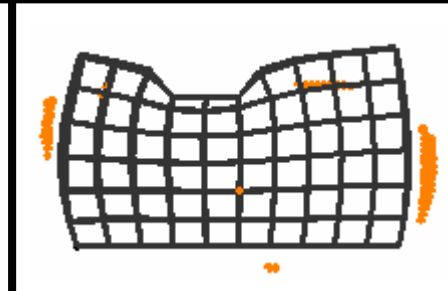
Model 2'



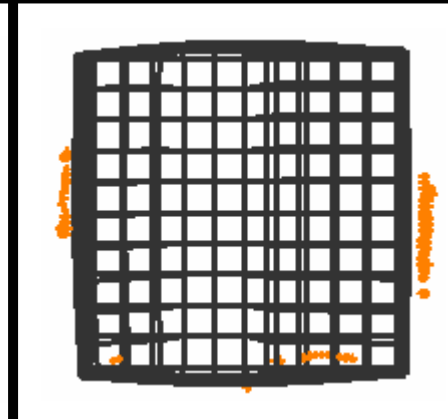
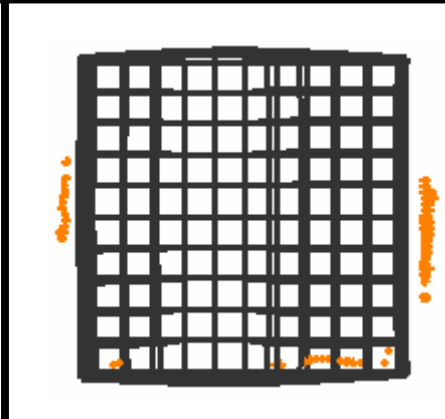
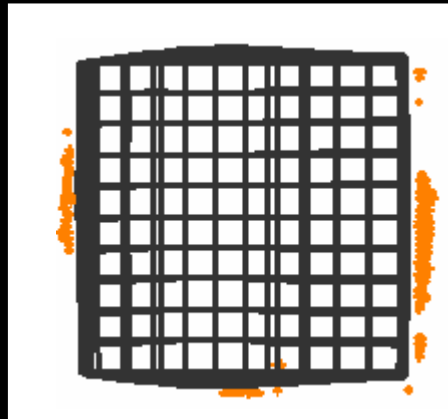
Model 3



Model 4'



Front side



Upper side

Conclusions

- By using MSD voxel/lattice models and two volume constant conditions, we build a virtual rheology object.
- Euler Method whose time step is 2 ms is selected concerning to computational efficiency and shape stability.
- If the number of uncertain parameters is larger, **GA** is better than **RA**.
- The larger the numbers of calibrating parameters and discrete voxels are, the better precision of deformation shape is.

Force Outline (Part 2)

- Research purpose
- **Model1** - Cell/lattice structure with many basic **MSD** (**M**ass-**S**pring-**D**amper) elements
- **Model2 & 3** by adding each of **local** & **global volume constant conditions** into **Model1**
- Classic force models
such as **Pull-off** & **Friction forces**
- **Calibrating** uncertain parameters of each model by **shape deformation** & **force impulses**
- Experimental Comparisons
- Conclusion & future works

Research Purpose

- Comparison of several types of MSD model with/without conservation laws of volume
 - ... **by giving** displacement at surrounding masses
 - ... **by calibrating** & **evaluating Shape difference** between real & virtual objects

Shape Precision

The model **including conservation laws of volume** is **effective** for obtaining **precise shape deformation**.

Research Purpose (cont'd)

- Comparison of several types of MSD model with/without conservation laws of volume
... **by giving** displacement at surrounding masses
... **by calibrating** & **evaluating Shape difference** between real & virtual objects

Force Precision

All calibrations **based on Shape difference** are **not enough** for feeling **reactive force** from deformed virtual rheology object.

Based on Force impulses

We applied a **multiple combination** of **pushing**, **calibrating** & **evaluating** operations to MSD models



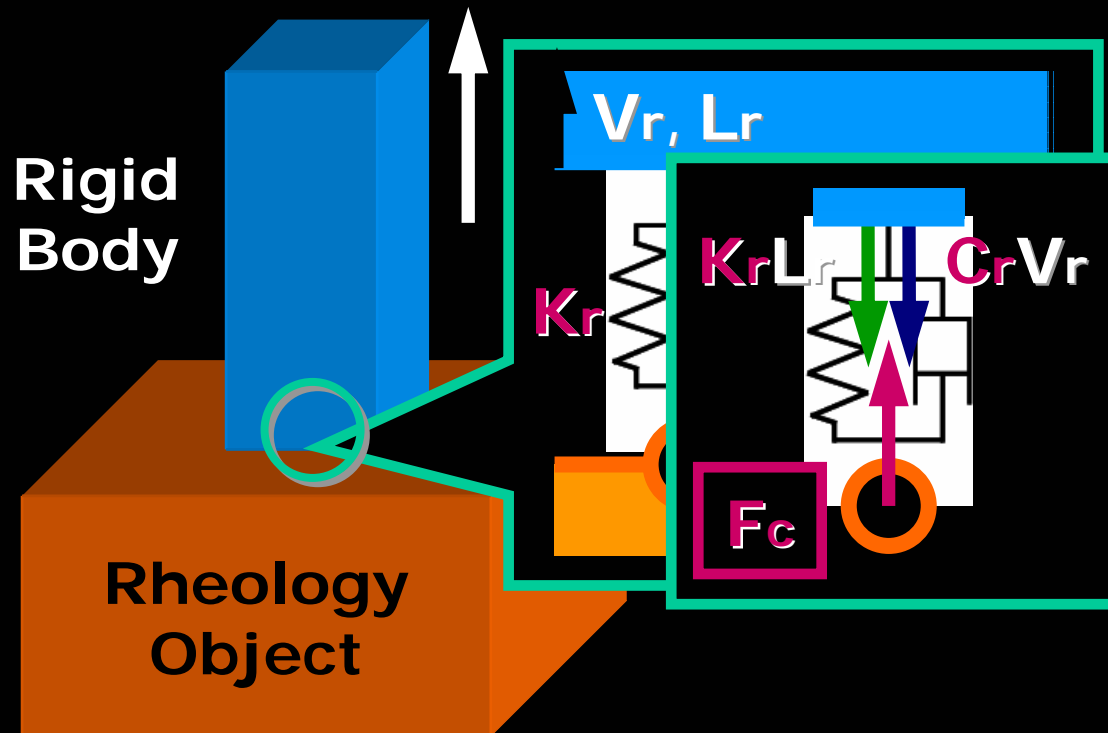
to investigate the best one & **its properties**

Pull-off Force

- Pull-off force : F_c [N]

If a rigid is **slowly** left from the rheology object, we should consider a pull-off force as follows :

Just Released



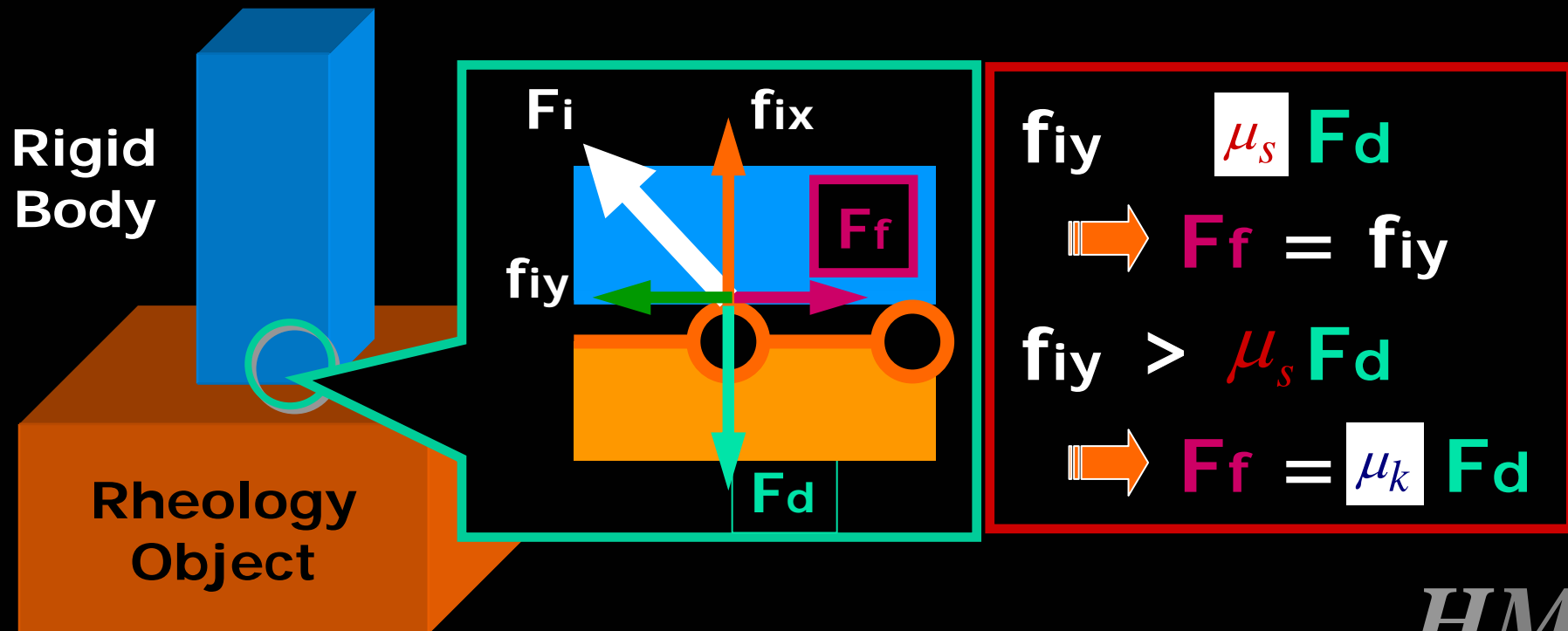
Voigt model is located at each mass point between rigid and rheology object.

Its force is neglected if the relative velocity is over a given threshold (V_t).

Friction Force

- Friction force : F_f [N]

If two object are encountered, static ($\mu_s F_d$) or kinetic ($\mu_k F_d$) friction appears between rigid body and rheology object.



Shape Measuring System



- **Real Rheology Object**
 - A real object is made by mixing wheat flour and water.
 - The volume is $10 \times 6 \times 10 = 600 [\text{cm}^3]$.

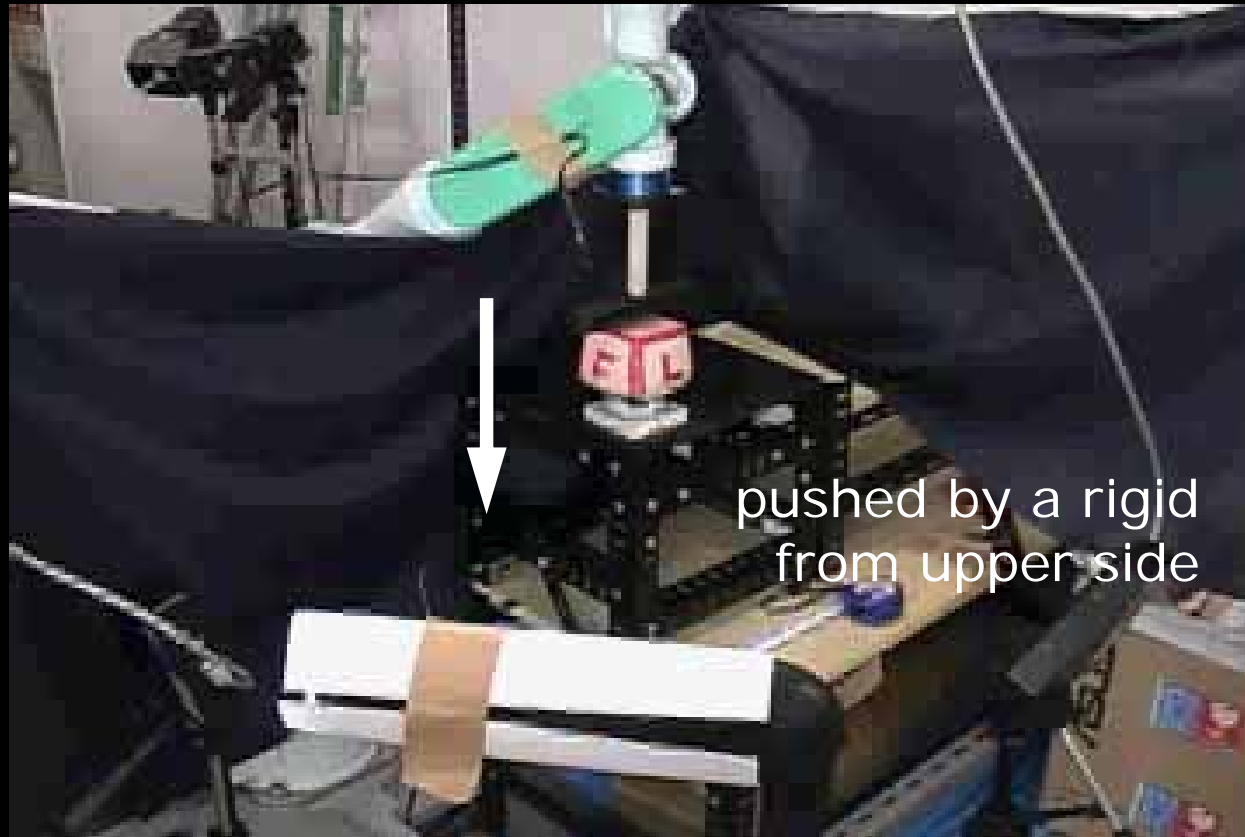
- **Real-time stereo visions** : A set of surface points whose number is about 1000 is captured at least ten times per second.
- **Difference calculation** : The sum of errors is quickly calculated by Lin-Canny algorithm.

Force Measuring System



- **Real Rheology Object**
 - A real object is made by mixing wheat flour and water.
 - The volume is $10 \times 6 \times 10 = 600 [\text{cm}^3]$.
- **Real-time force sensors** : 3 DOF forces and 3 DOF moments are captured by the sampling is 8 [kHz].

Video



Pushing : 0.0 – 1.0 [sec]

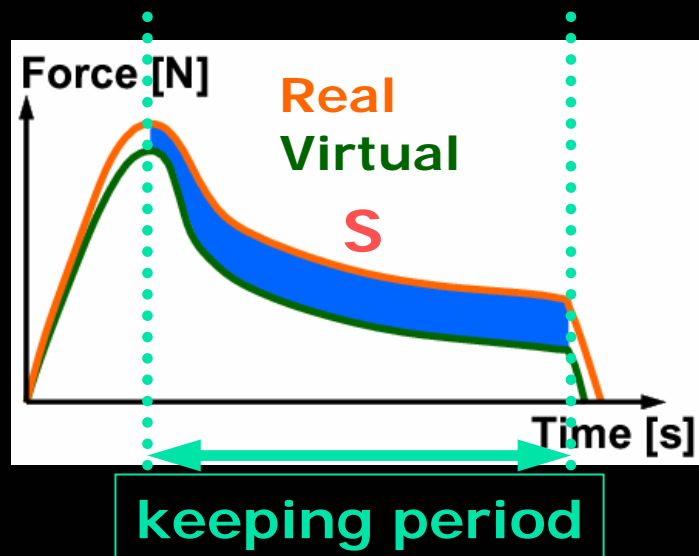
Keeping : 1.0 – 3.0 [sec]

Releasing : 3.0 – [sec]

Parameters to calibrate

In order to calibrate many uncertain parameters of MSD models, we define **S** which is the sum of {force or shape} differences during the keeping period.

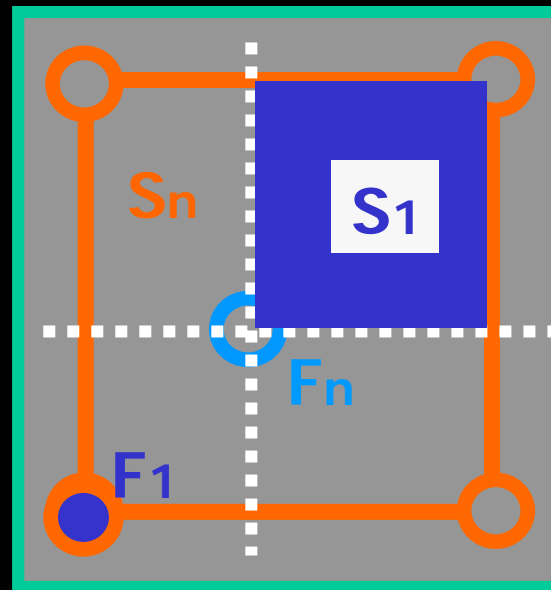
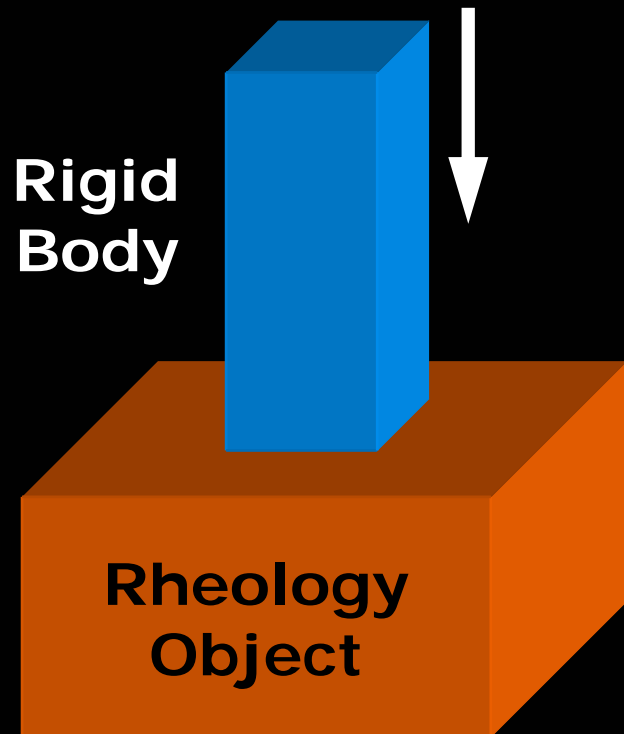
(e.g., Force differences)



By using **GA**, we determine a set of uncertain parameters so that **S** can be minimized.

Digital Force Transmission

- Forces or displacements are exchanged between mass points around encountered rigid and rheology objects.
- The magnitude of force or displacement is proportional to opposite areas.



Upper View

$$F_1 = F_n (S_1 / S_n)$$

Human Machine Interface Lab

Comparisons

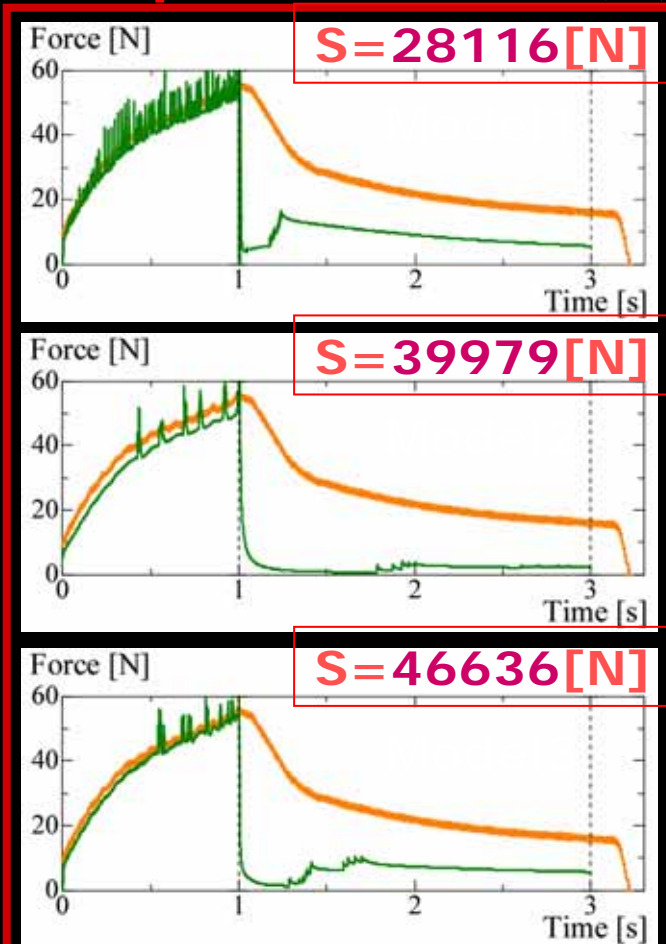
Three models applied by two kinds of combinations (A, B) are evaluated by their force differences in order to clarify their characteristics.

- Three kinds of models
 - Model1 – Our basic model with cell/lattice structure
 - Model2 – Model1 with a Local volume constant condition
 - Model3 – Model1 with a Global volume constant condition
- Two kinds of combinations
 - TYPE-(A) : Pushing by displacement – Calibrating by shape – Evaluating by force
 - TYPE-(B) : Pushing by force – Calibrating by force – Evaluating by force

Experimental results

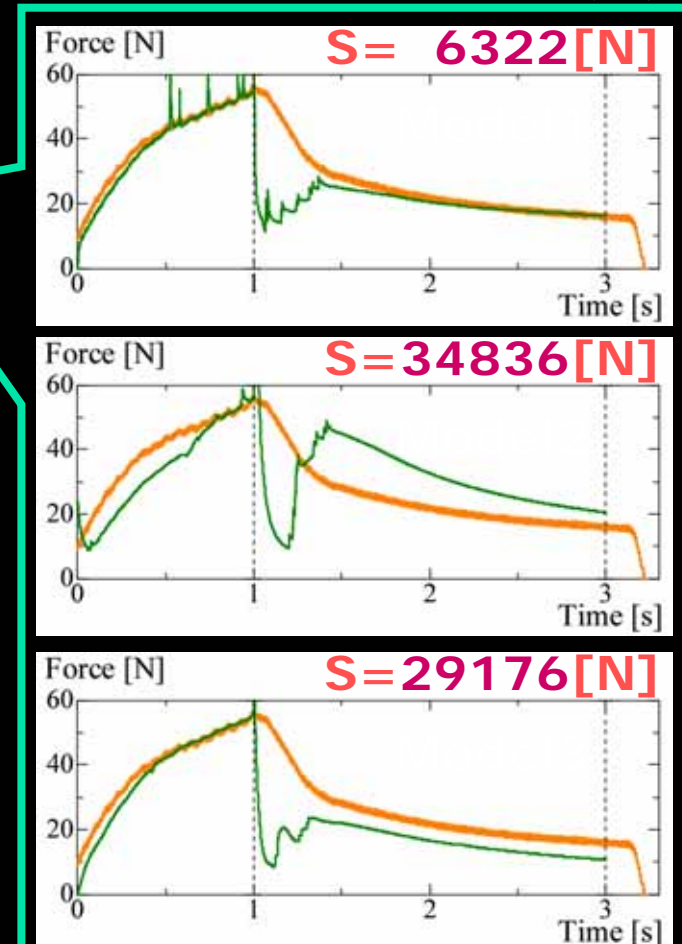
- Evaluated by sum of **Force differences S** :

Calibrated by sum of **Shape difference (A)**



Real
Virtual

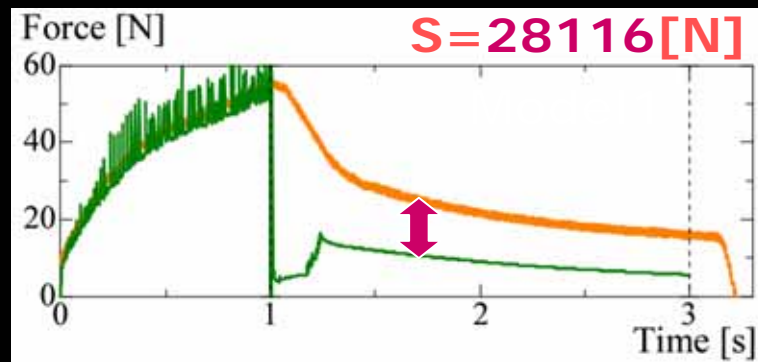
Calibrated by sum of **Force difference (B)**



Experimental results

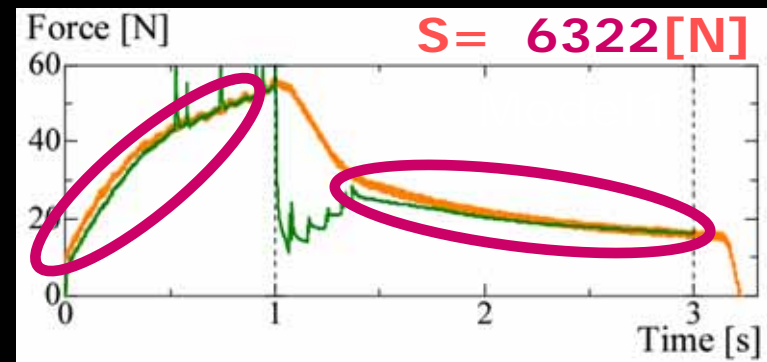
- Evaluated by sum of **Force differences S** :

Calibrated by sum of **Shape difference (A)**



Real
Virtual

Calibrated by sum of **Force difference (B)**



Model1 made by the different two combinations

Model1 made by the combination of pushing & calibrating by force sequences and their difference **shows** high precision of force.

Conclusions

- A modified **MSD** model is proposed for simulating **rheological characteristic**, and also classic pull-off, and friction models are additionally used.
- The model **excluding** volume constant condition (**Model1**) is **more suitable** for obtaining **force precision** because **no ad-hoc force** appears.
- The model made by the combination of pushing and calibrating by force sequences and their difference shows **high precision of force**.